

## CERTIFICATION

This torque wrench as calibrated at the factory, is certified to meet the accuracy in specifications: ASME B107.14M-1994 and ISO 6789. Additionally all wrenches are calibrated on a torque standard traceable to the National Institute of Standards Technology (N.I.S.T).

## CONVERSION TABLE

To Convert From	To	Multiply by
in. oz.	in. lb.	0.0625
in. lb.	in.oz.	16
in. lb.	ft.lb.	0.08333
in. lb.	cmkg	1.1519
in. lb.	mkg	0.011519
in. lb.	Nm	0.113
in. lb.	dNm	1.13
ft. lb.	in. lb.	12
ft. lb.	mkg	0.1382
ft. lb.	Nm	1.356
dNm	in. lb.	0.885
dNm	Nm	0.10
Nm	dNm	10
Nm	cmkg	10.2
Nm	mkg	0.102
Nm	in. lb.	8.85
Nm	ft. lb.	0.7376
cmkg	in. lb.	0.8681
cmkg	Nm	0.09807
mkg	in. lb.	86.81
mkg	ft. lb.	7.236
mkg	Nm	9.807

## FOR YOUR PERMANENT FILE

WRENCH

MODEL

NUMBER \_\_\_\_\_

SERIAL

NUMBER \_\_\_\_\_

**CDI TORQUE**  
**PRODUCTS**  
A *Snap-on* Company

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FORM 20-25-CDI  
REV. A 08/04

## OPERATION MANUAL

**CDI TORQUE**  
**PRODUCTS**

A *Snap-on* Company

JOIN THE PROFESSIONALS  
WITH YOUR NEW  
**TORKY™**  
TORQUE WRENCH



THE CHOICE OF PROFESSIONALS  
THROUGHOUT THE WORLD FOR  
ACCURACY, DURABILITY AND  
CALIBRATION RELIABILITY.

## SAFETY MESSAGES



### WARNING



Read operation manual completely before using torque instrument and store for future reference.



Wear safety goggles-both user and bystanders



- An out of calibration torque wrench can cause part or tool breakage
- Periodic re-calibration is necessary to maintain accuracy
- Do not exceed rated torque as overtorquing can cause wrench or part failure
- Do not use torque instrument to break fasteners loose



- Do not use cheater extension on the handle to apply torque
- Broken or slipping tools can cause injury

## MAINTENANCE / SERVICE

1. The Torky's internal mechanism is permanently lubricated during assembly. **Do not attempt to lubricate the internal mechanism.**
2. Clean Torky by wiping. **Do not immerse.**

## USAGE AND TORQUE SETTING INSTRUCTIONS



### USAGE

To use, keep hand centered on grip, apply a slow force until a click/impulse is heard or felt. Stop and allow the wrench to reset.

### SETTING TORQUE

1. The Torky™ is set at 20 in.lbs. at the factory.
2. Remove the end cap by prying off with a small screwdriver. (see fig. 1)
3. Using a 1/8" hex key to turn the set screw to set value:
  - a. Clockwise to increase the torque value.
  - b. Counterclockwise to decrease the value.
4. Verify torque setting with a torque tester.
5. After the desired torque is set, place the end cap back on the Torky™



FIG. 1



FIG. 2